



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4148-041
Job Sheet 186640



Part No: D4148-041

Job Qty: 3 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 12/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 10.10.29 as per revC DD ver:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

738

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/3/18	12/3/18	0.00	0.00	Start Up Small Fab-3		DAN 08 2019 68
100	Small Fab	3 pcs	12/3/18	12/3/18	0.00	0.90	Small Fab-6		58 DAS
110	QC	3 pcs	12/3/18	12/3/18	0.00	0.00	QC5		9-89 08 2019 68
120	Packaging	3 pcs	12/3/18	12/3/18	0.00	0.00	Packaging3-2		SA 01/09/19 9-89
130	QC21-SA	3 Ea	12/3/18	12/3/18	0.00	0.00	QC21		DAN 21 JAN 09 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	6 Ea (2 ea)	90-Start up Operation	5109999
AN4C13A	Bolt	9 Ea (3 ea)	90-Start up Operation	5132339
D2690-6	Lanyard	3 Ea (1 ea)	90-Start up Operation	5134289x2 5140840
D3910-1	Crosstube Lug	3 pcs (1 ea)	90-Start up Operation	5129920
D4091-1	Mounting Lug	3 pcs (1 ea)	90-Start up Operation	5129805
D4148-1	Crosstube Lug Plate, Fwd	6 pcs (2 ea)	90-Start up Operation	5113564x1 5135826x5
D4148-3	Stud Receiver, Lower	3 Ea (1 ea)	90-Start up Operation	5141755
D4148-5	Eyebolt Stud	3 Ea (1 ea)	90-Start up Operation	5136310
MS17984-C413	Quick Release Pin	3 pcs (1 ea)	90-Start up Operation	5112906
MS20615-4M18	Rivet	24 Ea (8 ea)	90-Start up Operation	5127308x11 5133193 x13
MS21043-3	Nut	6 Ea (2 ea)	90-Start up Operation	5109966
MS21043-4	Nut	9 Ea (3 ea)	90-Start up Operation	5119223
NAS1149C0332R	Washer	12 Ea (4 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	18 Ea (6 ea)	90-Start up Operation	5103998



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1-613-632-5200
Email: sales@dartero.com
www.dartaerospace.com

Container No: S142633



Part: D4148-041

Job No: 186640

Serial No/Batch: S142633

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/08/19

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	6	117	0
	AN4C13A	9	102	0
	D2690-6	3	41	0
	D3910-1	3	20	0
	D4091-1	3	27	0
	D4148-1	6	37	0
	D4148-3	3	3	0
	D4148-5	3	12	0
	MS17984-C413	3	17	0
	MS20615-4M18	24	178	0
	MS21043-3	6	676	0
	MS21043-4	9	731	0
	NAS1149C0332R	12	2,994	0
	NAS1149C0432R	18	1,819	0

Part Specifications

Specifications could not be found.

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